



ArcelorMittal
CO₂QUEST

On simulation of dynamic brittle fracture of CO₂ pipeline using coupled fluid–structure modelling approach

Reza Hojjati^{1*}, Solomon Brown², Sergey Martynov²,
Haroun Mahgerefteh²

¹*ArcelorMittal Global R&D Gent-OCAS N.V.*

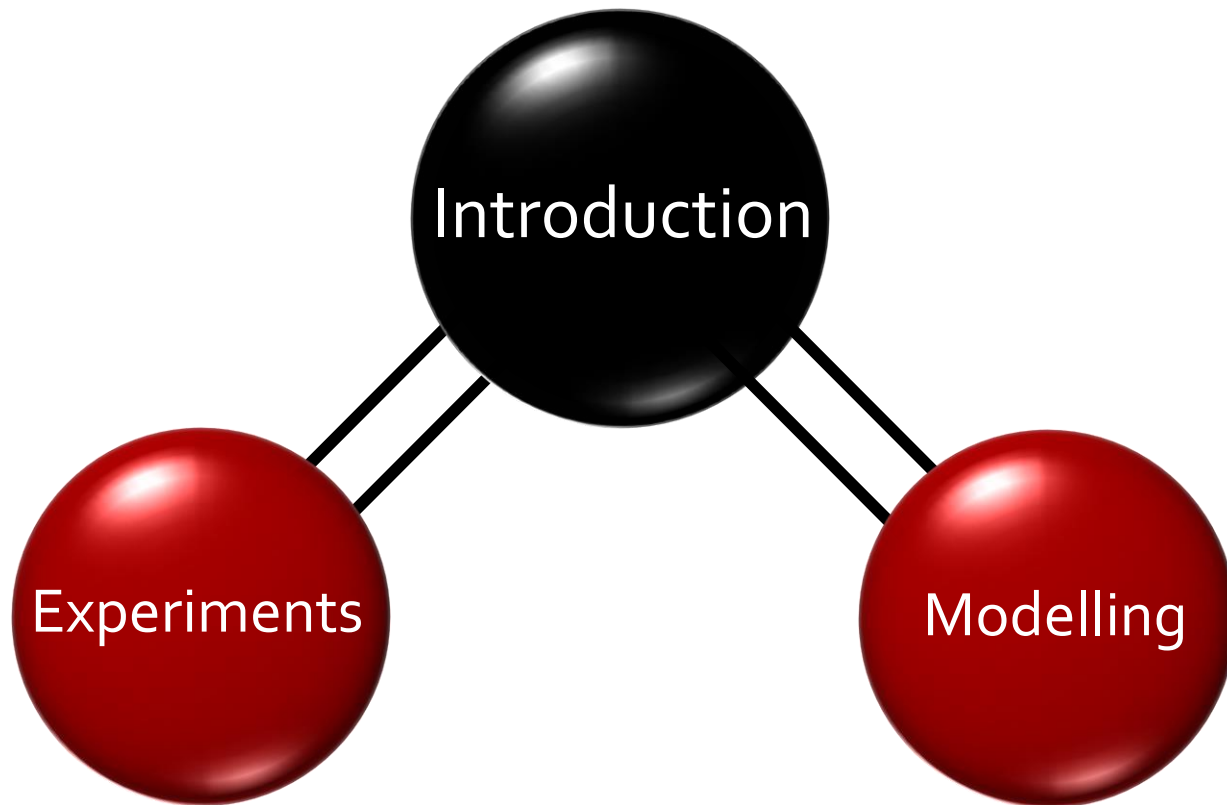
²*University College London*

- CCS is the third most important measure to limit the *global warming by 2°C* [IEA]
 - An important part of the CCS chain is the *transport of CO₂*

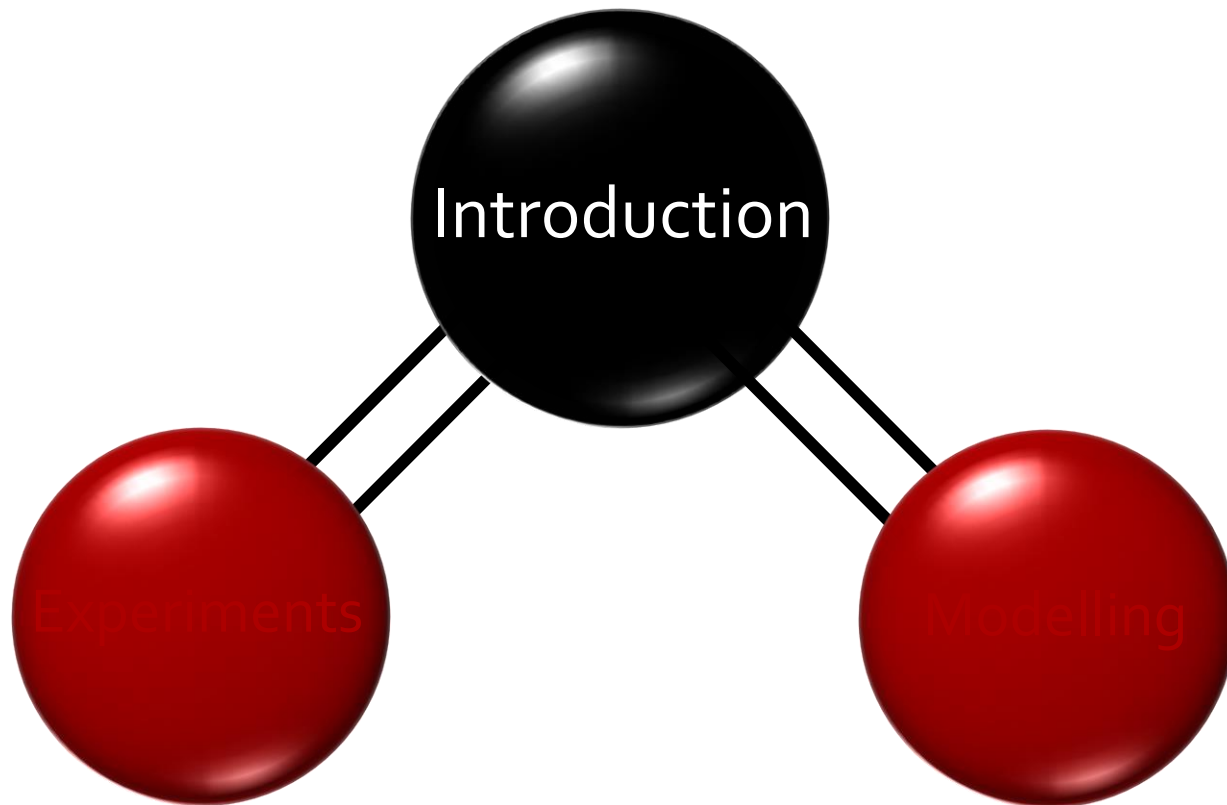


Taken from wiki.iploca.com

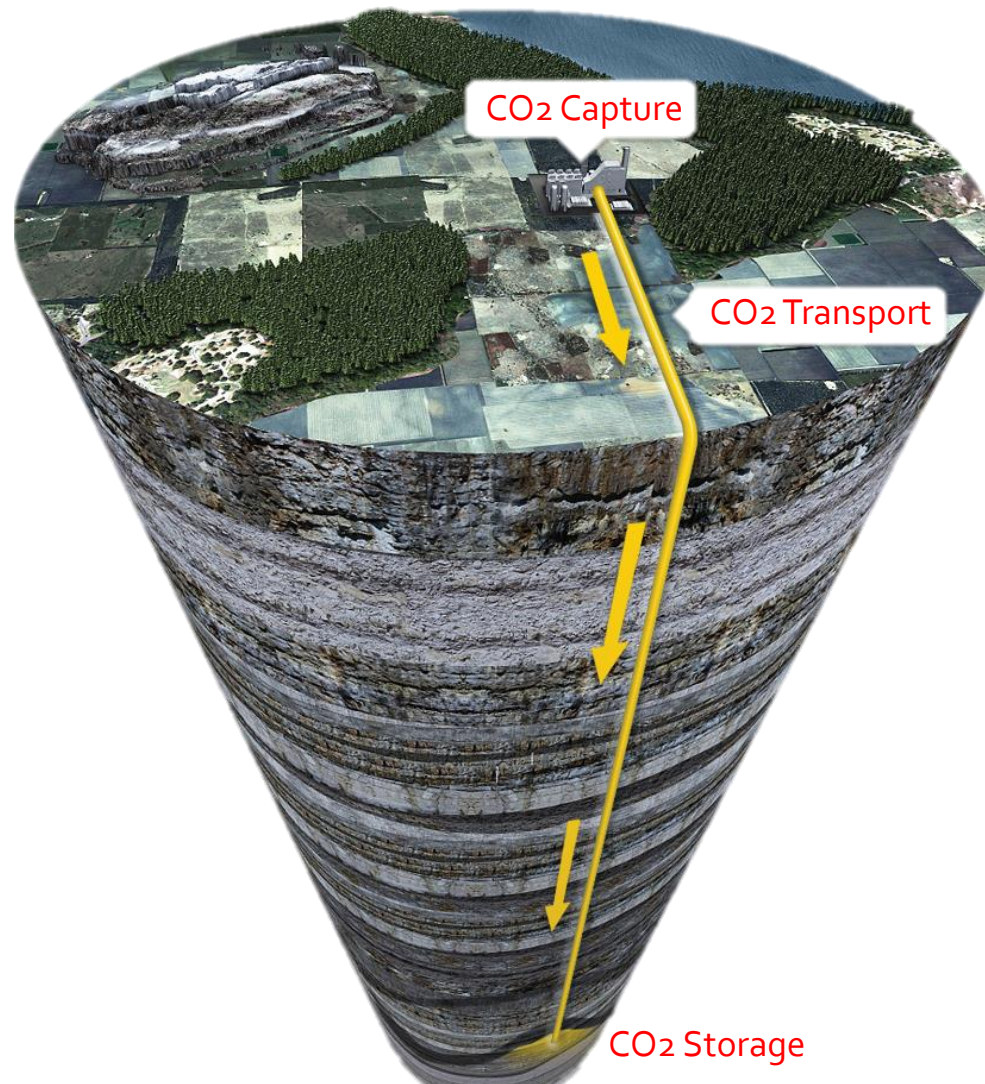
Outline



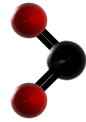
Outline



Introduction



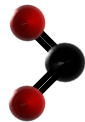
Objectives



Material selection for safe CO₂ transportation



Developing ductile and *brittle fracture* models

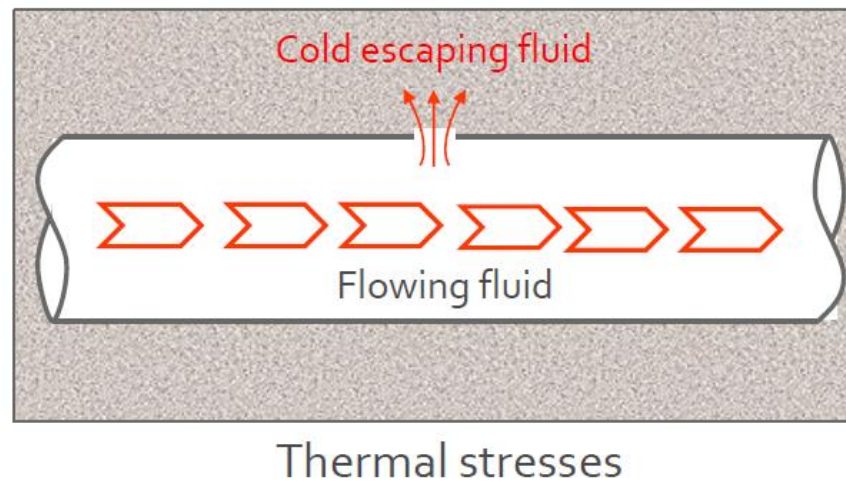
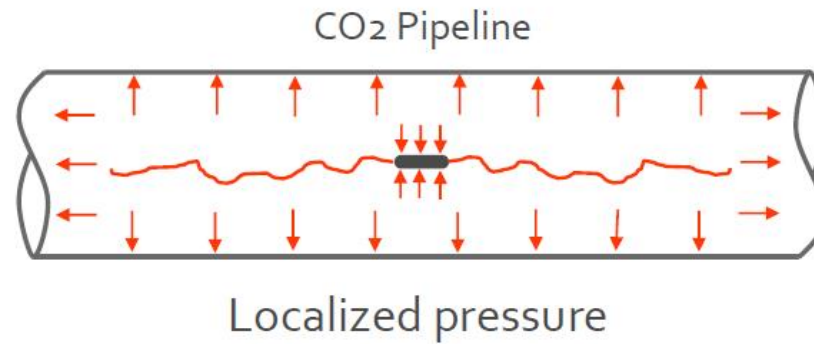


Coupling fluid/structure fracture model for predicting ductile and *brittle fracture behaviour*

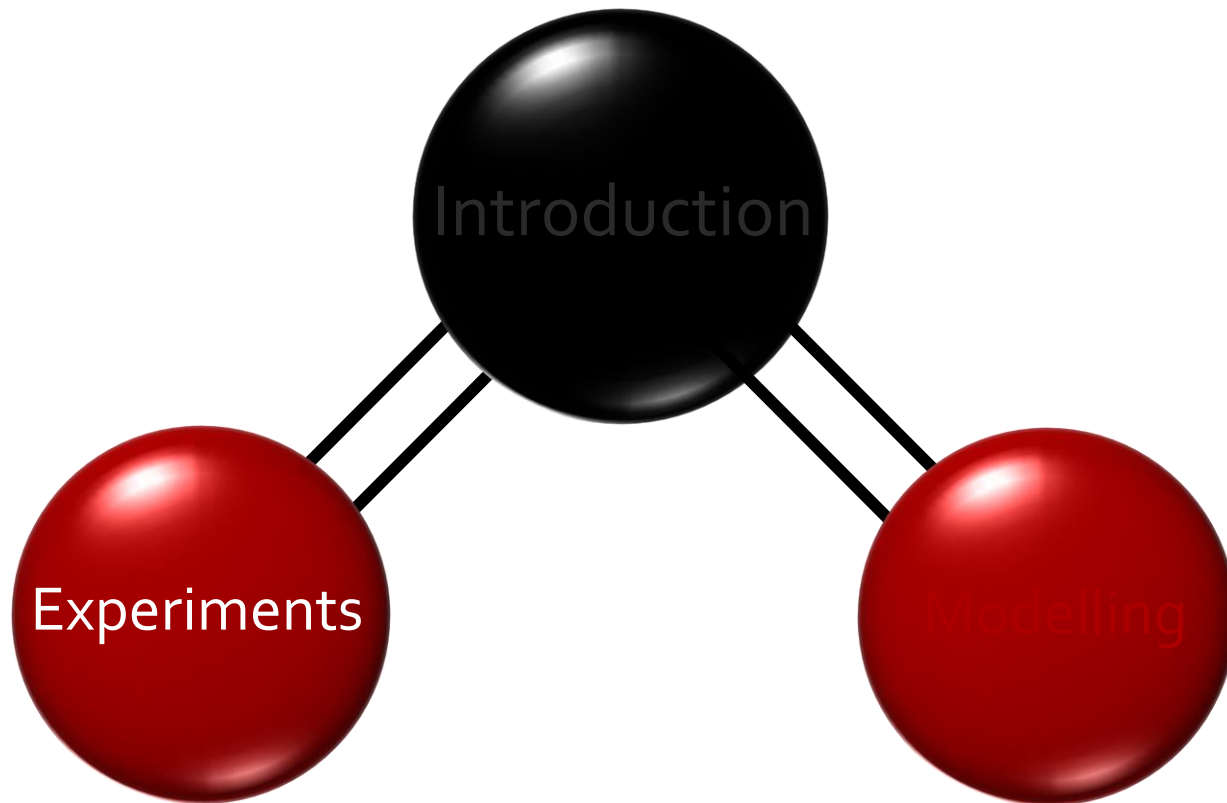


Effects of different stream impurities on brittle fracture behaviour of CO₂ pipeline

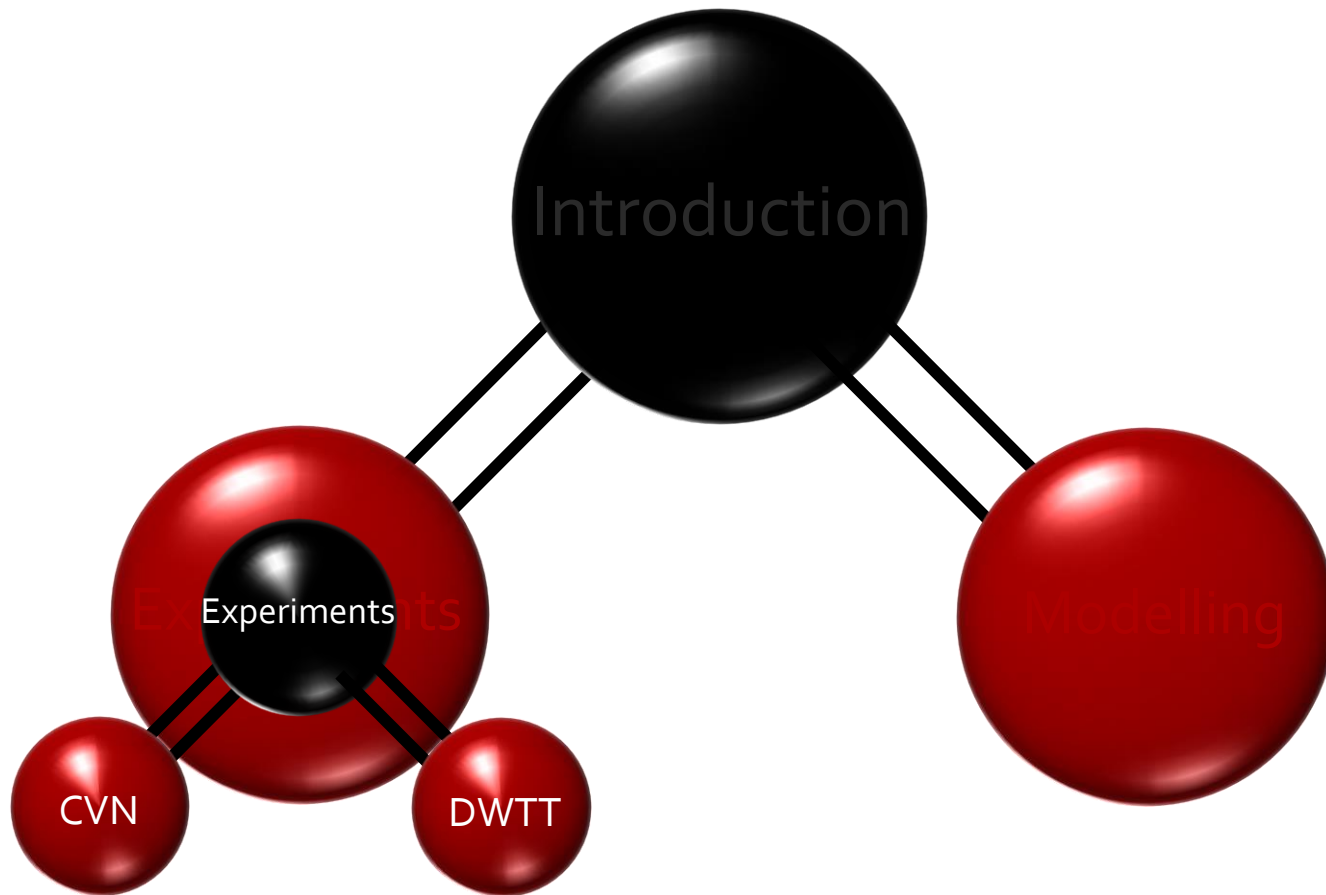
Brittle Fracture



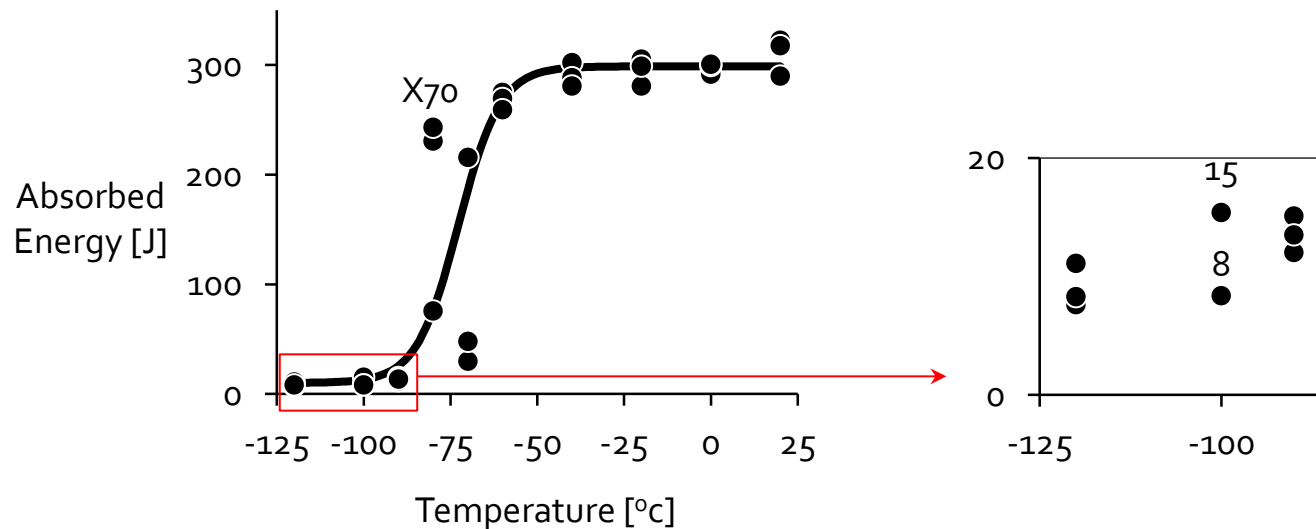
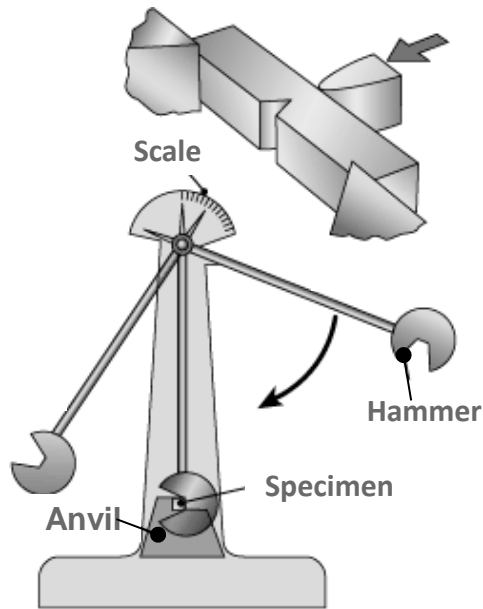
Outline



Outline



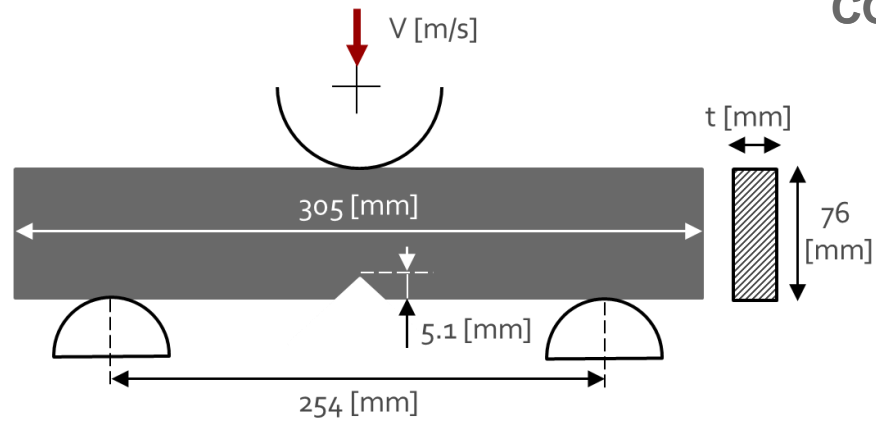
Charpy V-Notch (CVN)



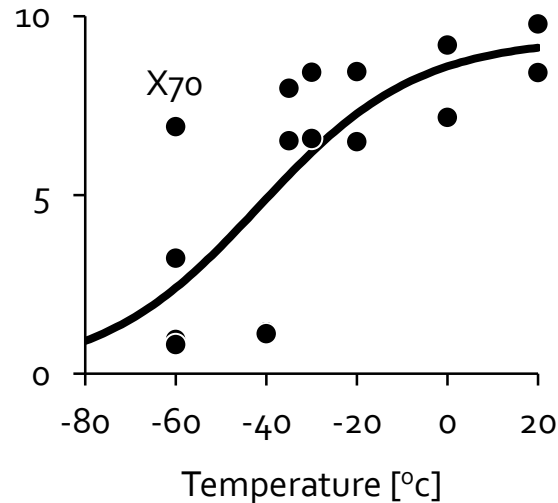
Drop Weight Tear Test (DWTT)



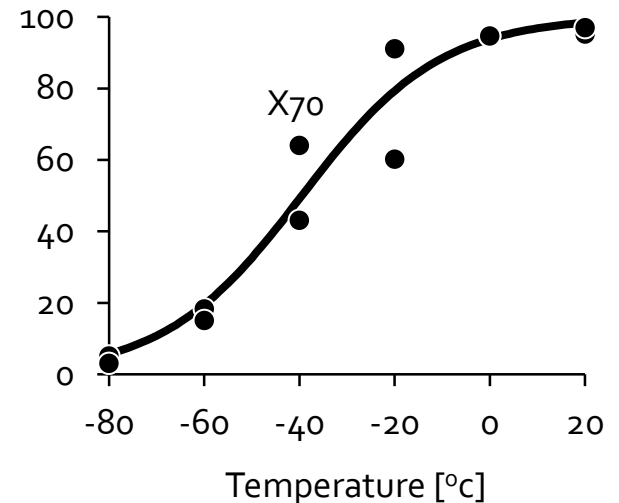
DWTT Set-up



Absorbed Energy [kJ]



Ductile Shear Area (DA) [%]

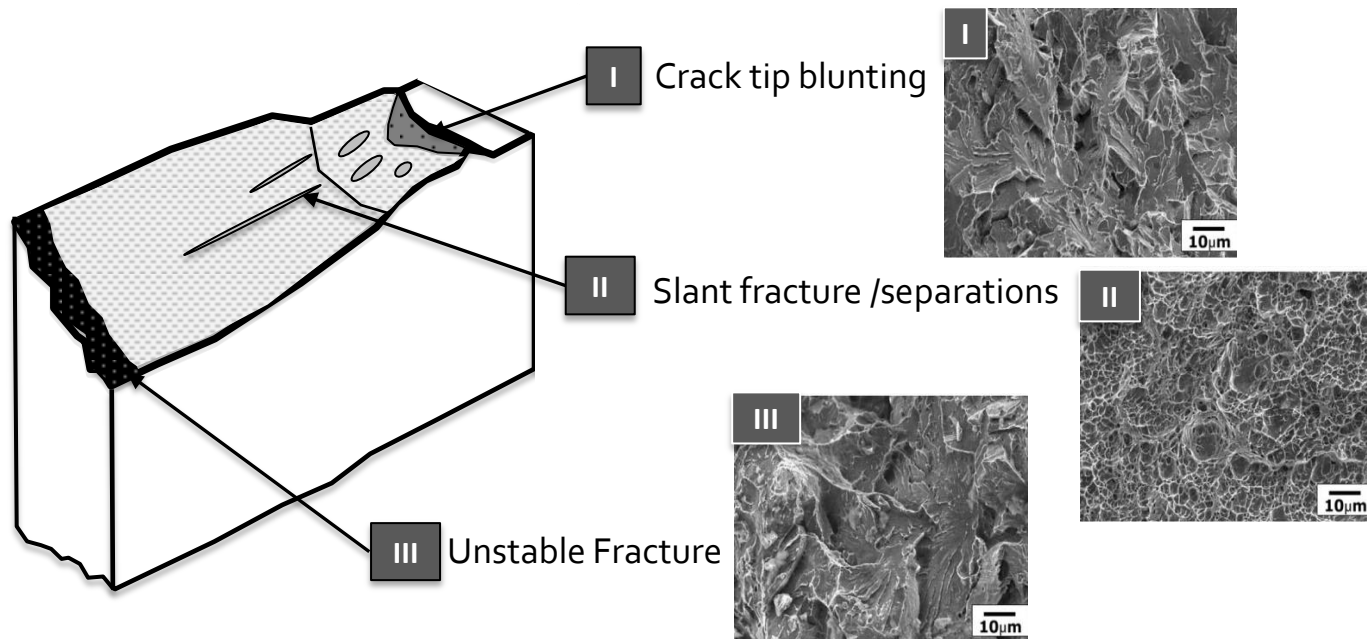
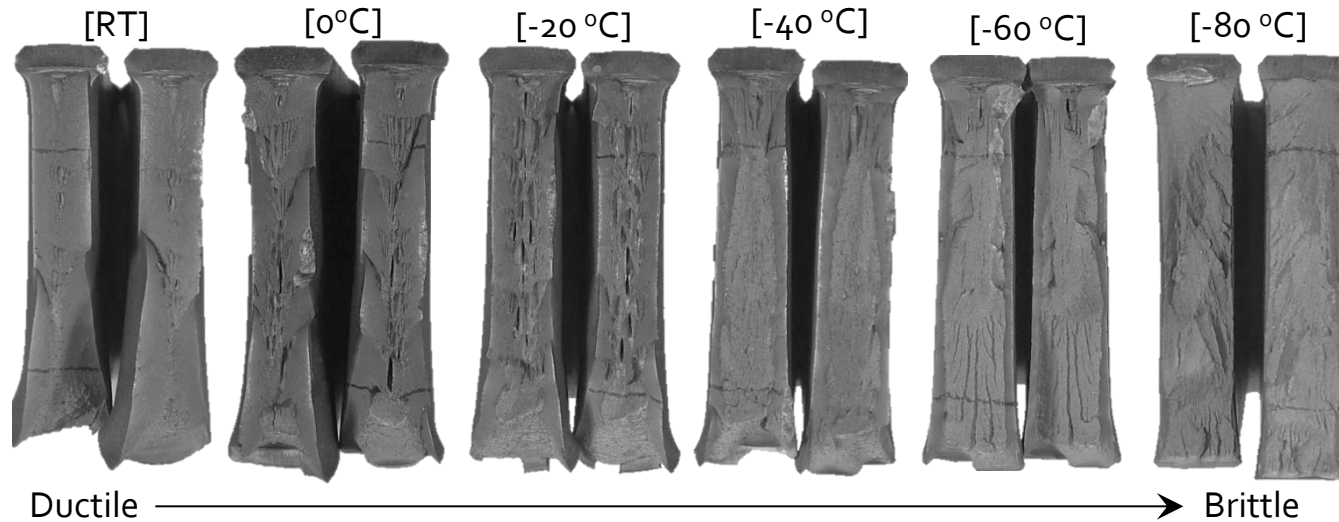


Fractography

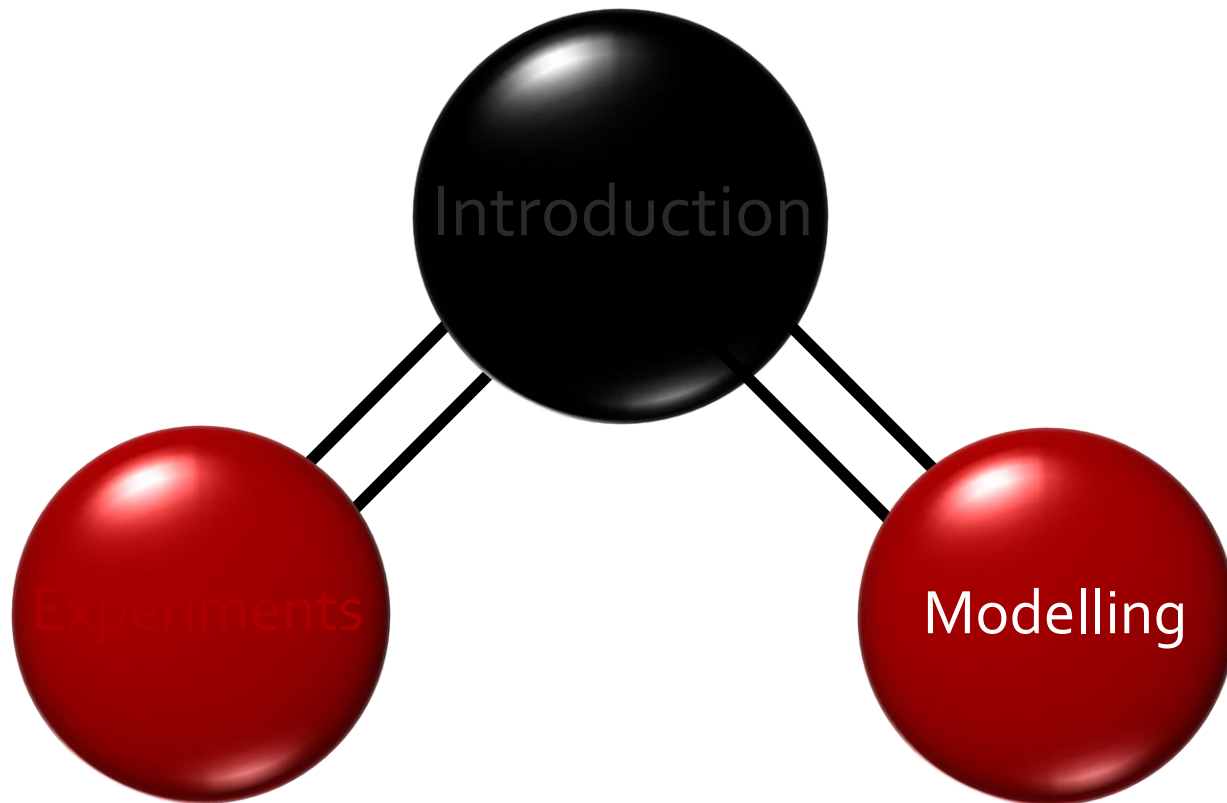


ArcelorMittal

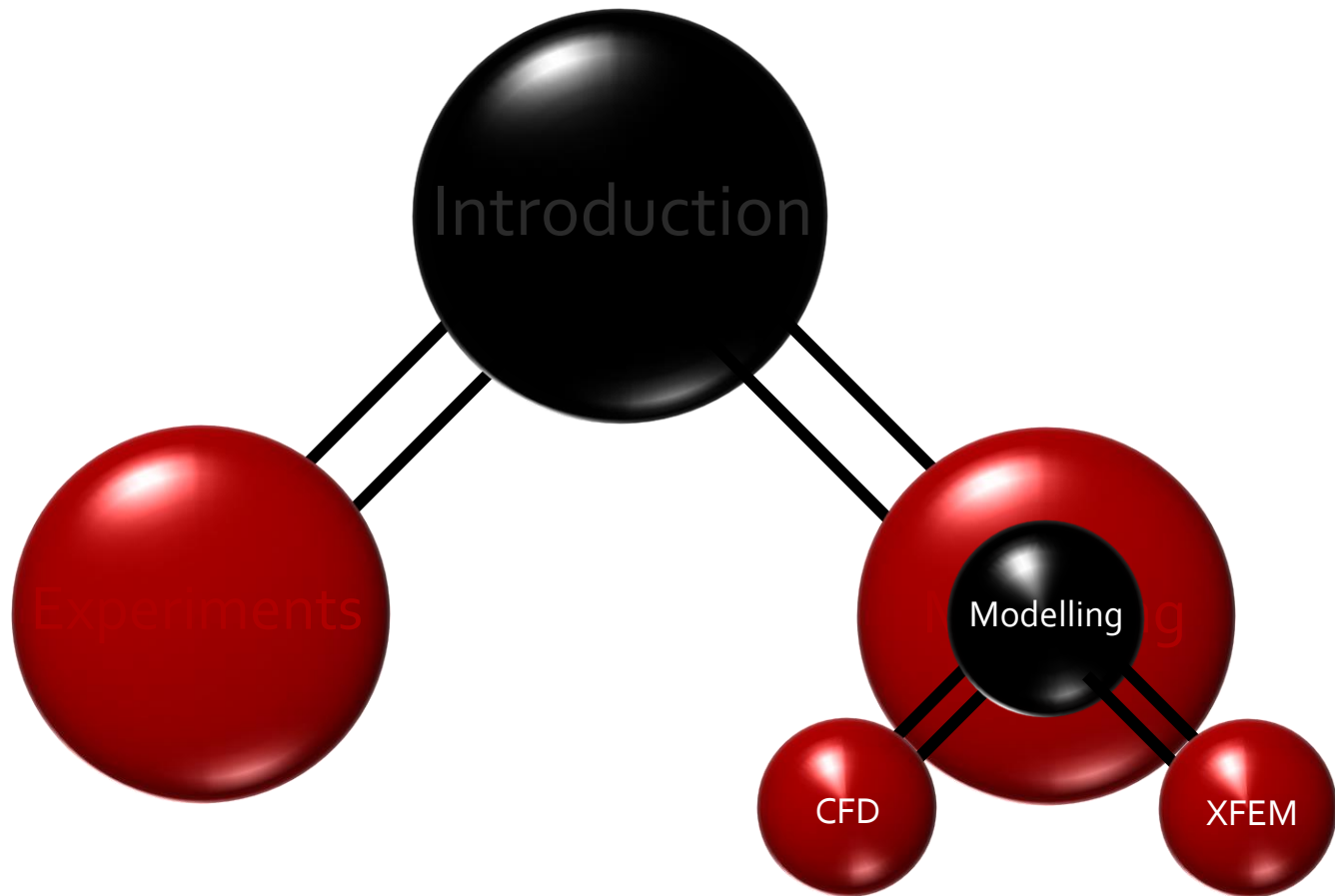
CO₂QUEST



Outline



Outline

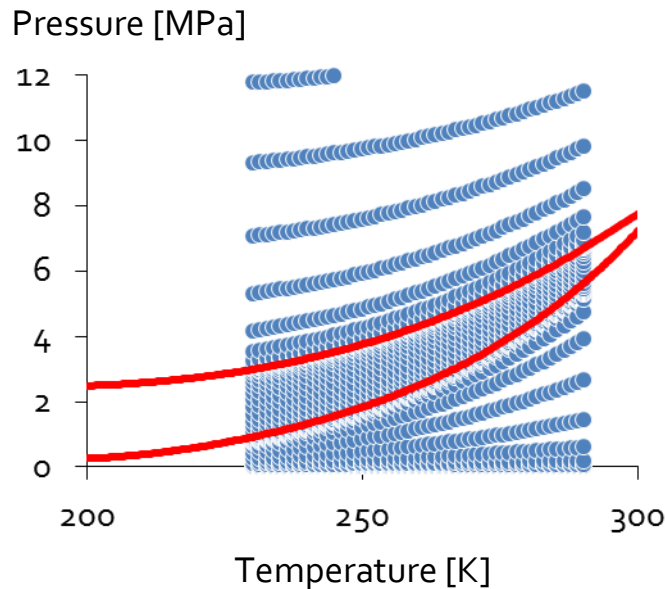
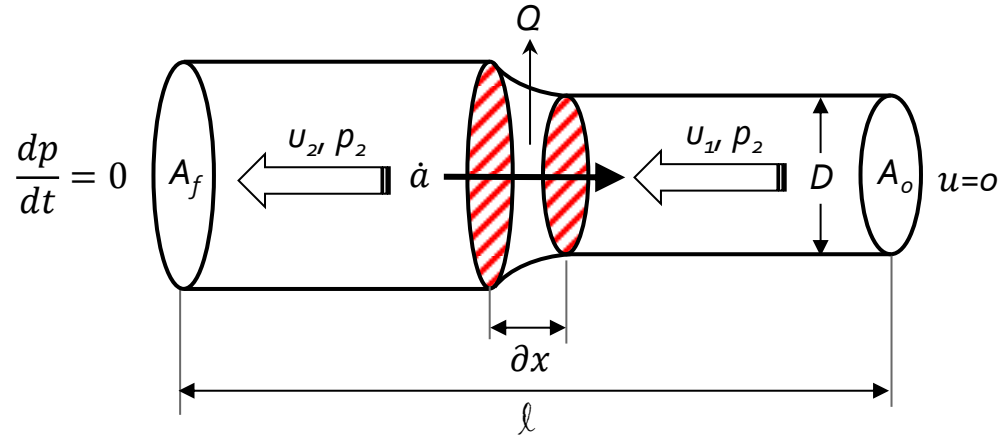


Pipeline flow model (CFD)

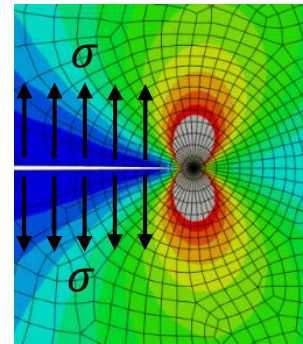
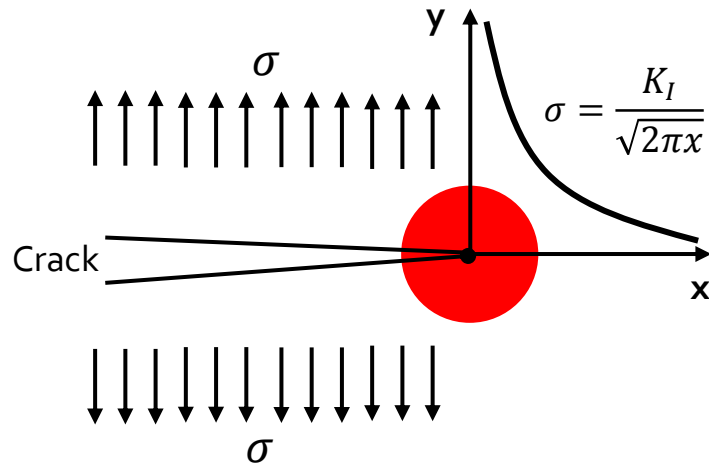
$$\frac{\partial \mathbf{U}}{\partial t} + \frac{\partial \mathbf{F}}{\partial x} = \mathbf{S}$$

$$\left[\begin{array}{l} \frac{\partial \rho A}{\partial t} + \frac{\partial \rho u A}{\partial x} = 0 \\ \frac{\partial \rho u A}{\partial t} + \frac{\partial \rho A u^2 + P A}{\partial x} = P \frac{\partial A}{\partial x} \\ \frac{\partial \rho E A}{\partial t} + \frac{\partial \rho u H A}{\partial x} = 0 \\ \frac{\partial A}{\partial t} + \dot{a} \frac{\partial A}{\partial x} = 0 \end{array} \right.$$

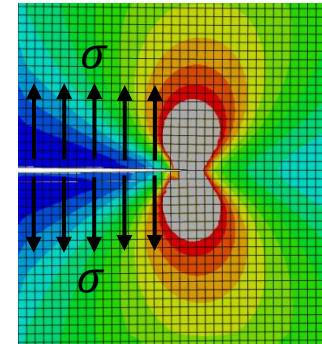
$$E = e + \frac{1}{2} u^2$$



Fracture propagation model (XFEM)



FEM

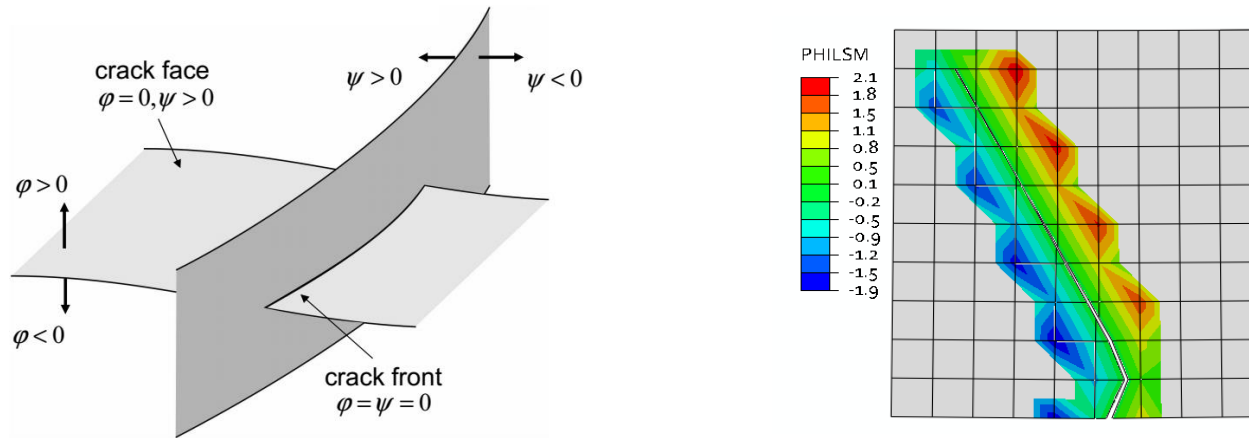


XFEM

Heaviside enrichment function

$$u^h(x) = \underbrace{\sum_{I \in S_A} N_I(x) u_I}_{\text{FEM}} + \underbrace{\sum_{J \in S_H} N_J(x) H(x) q_J^0}_{\text{Heaviside enrichment function}} + \underbrace{\sum_{K \in S_c} \sum_{\alpha=1}^4 N_K(x) F_\alpha(x) q_K^\alpha}_{\text{Crack tip enrichment function}}$$

XFEM-based cohesive segment

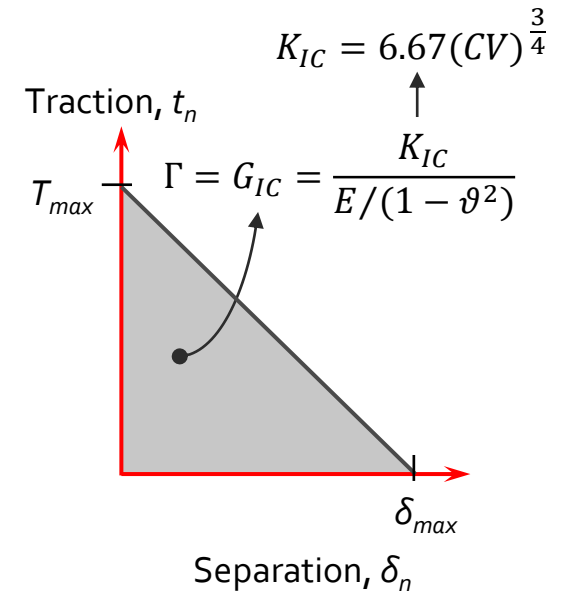
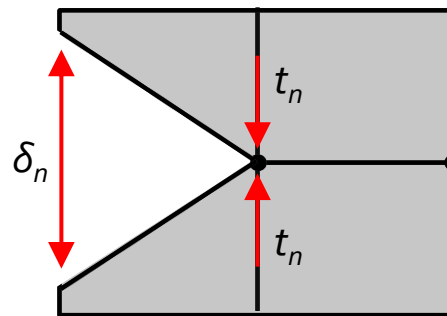


- Crack initiation

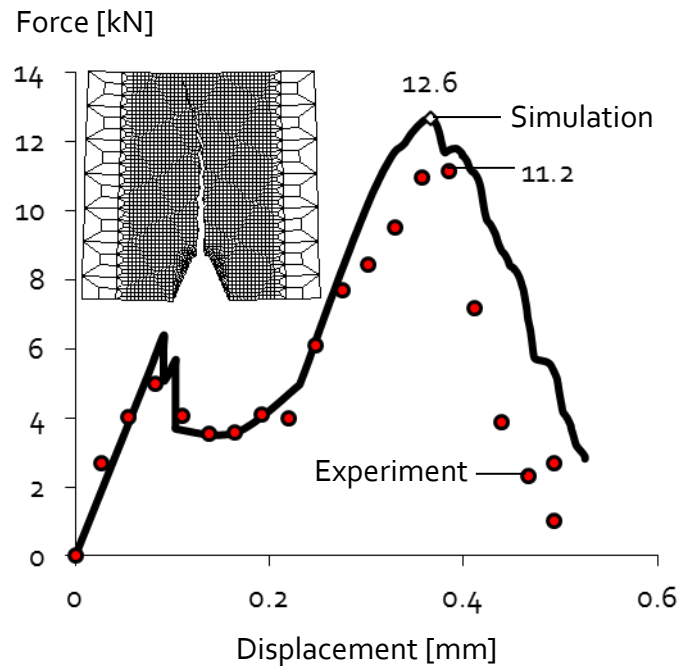
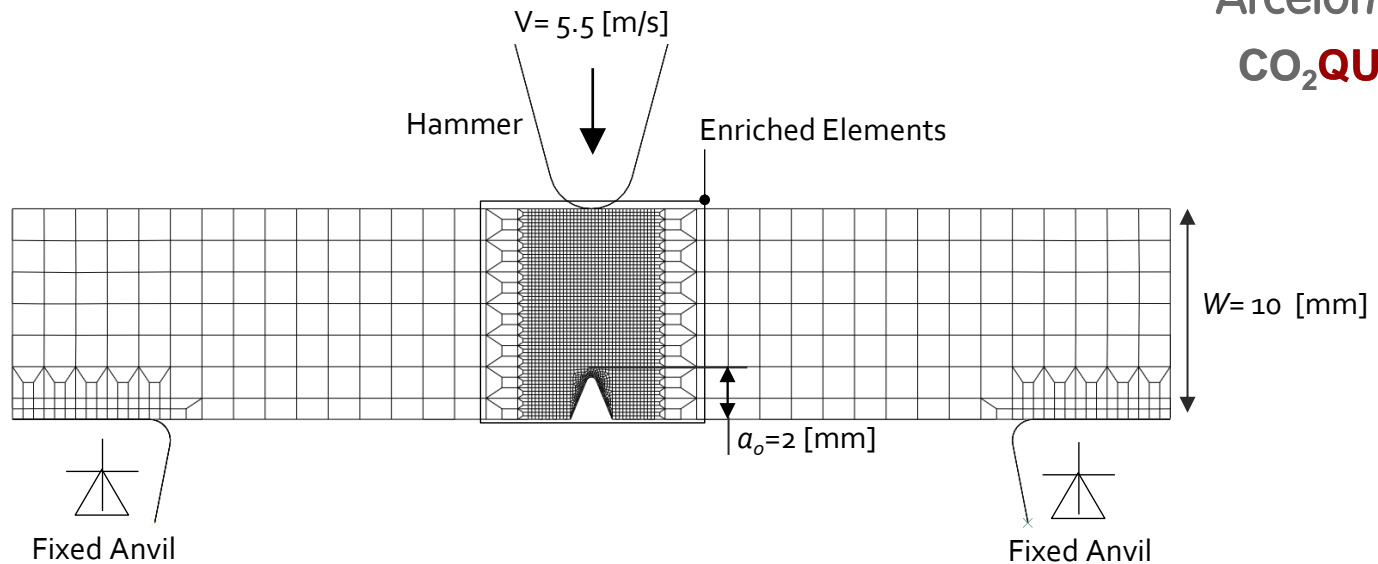
$$f = \left\{ \frac{\langle \sigma_{max} \rangle}{T_{max}} \right\}$$

- Crack Propagation

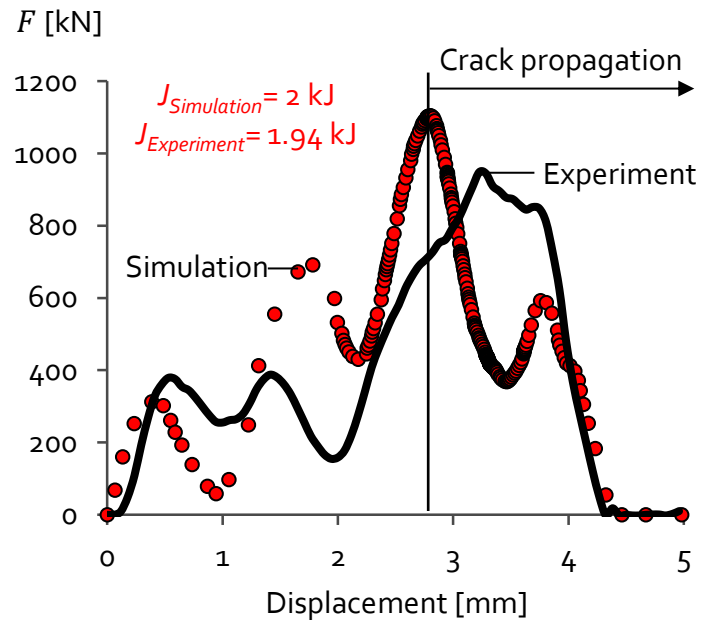
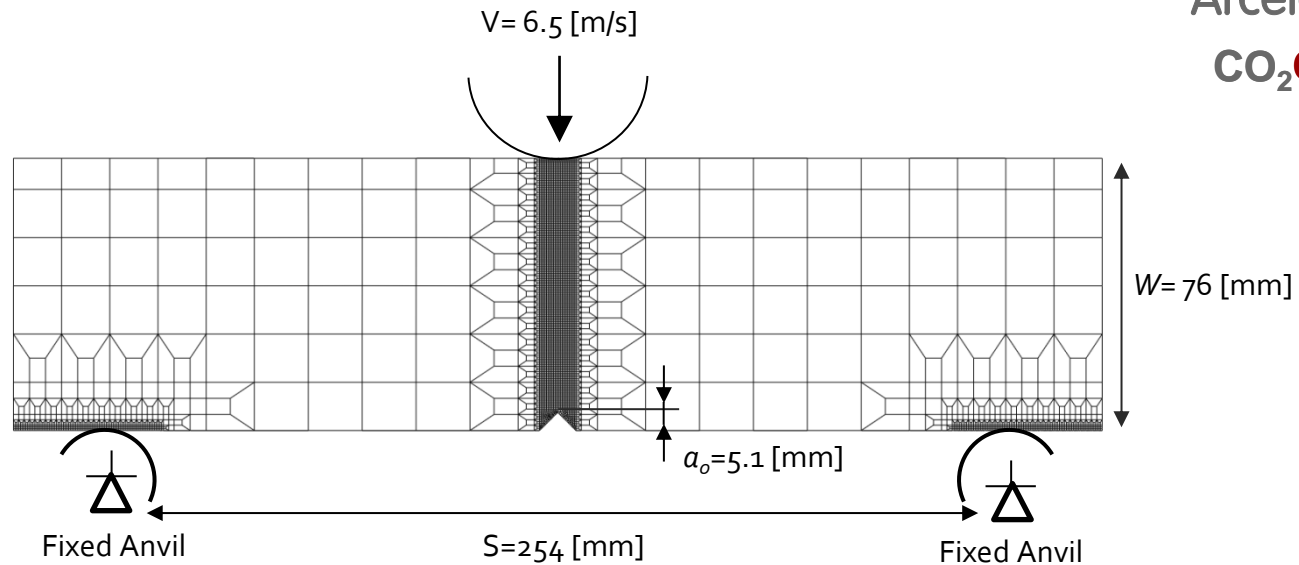
$$D = \int_0^{\delta_{max}} \frac{T_{max}}{\Gamma} d\delta$$



CVN model



DWTT model



Crack speed

$$K_{ID} = \frac{E \delta_{CMOD}}{\beta \sqrt{a \alpha}} \times \frac{C_1(\alpha)}{C_2(\alpha)}$$

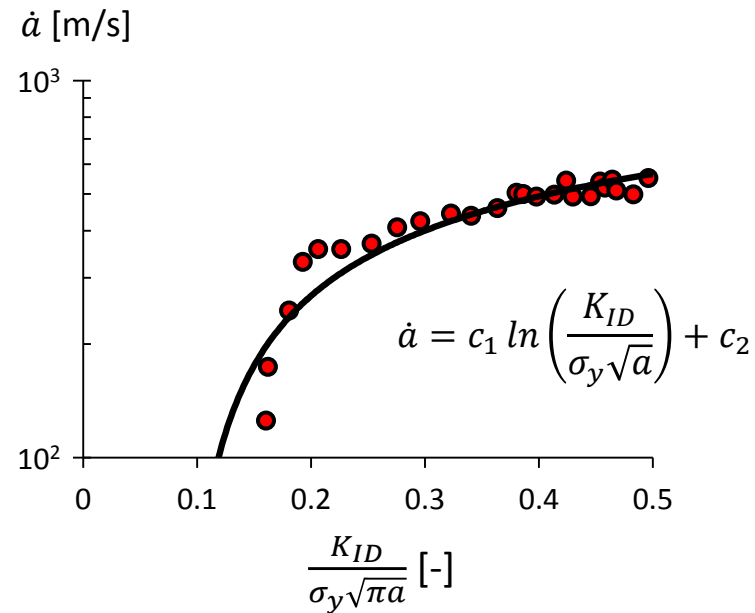
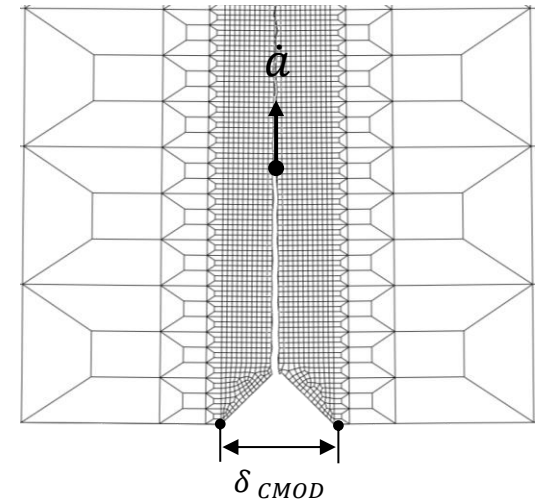
Nishioka and Atluri (1982)

$$\alpha = a/W$$

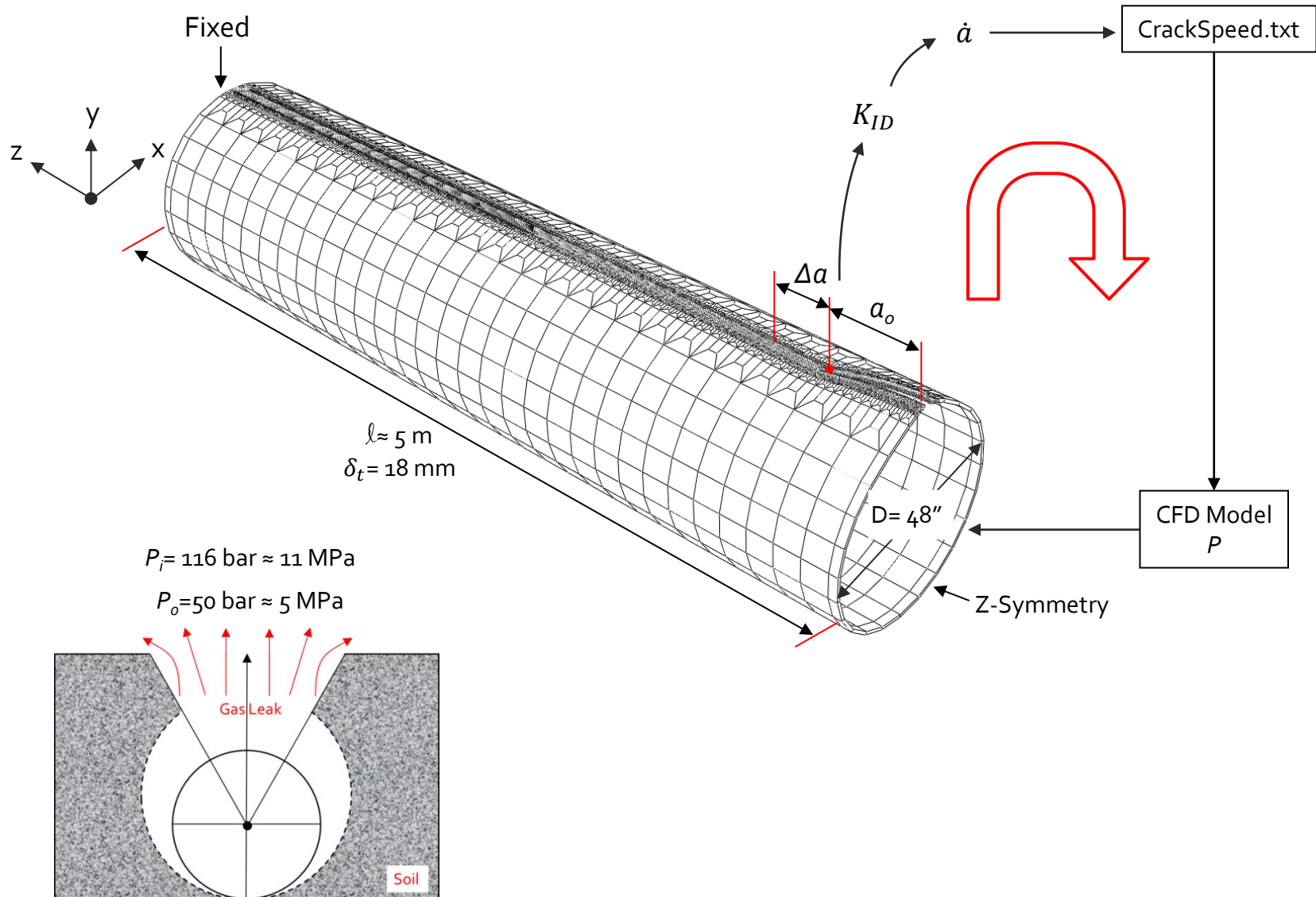
$$\beta = S/W$$

$$C_1(\alpha) = \frac{\sqrt{\alpha}}{\sqrt[2]{(1-\alpha)^3(1+3\alpha)}} (1.9 + 0.41\alpha^2 - 0.17\alpha^3)$$

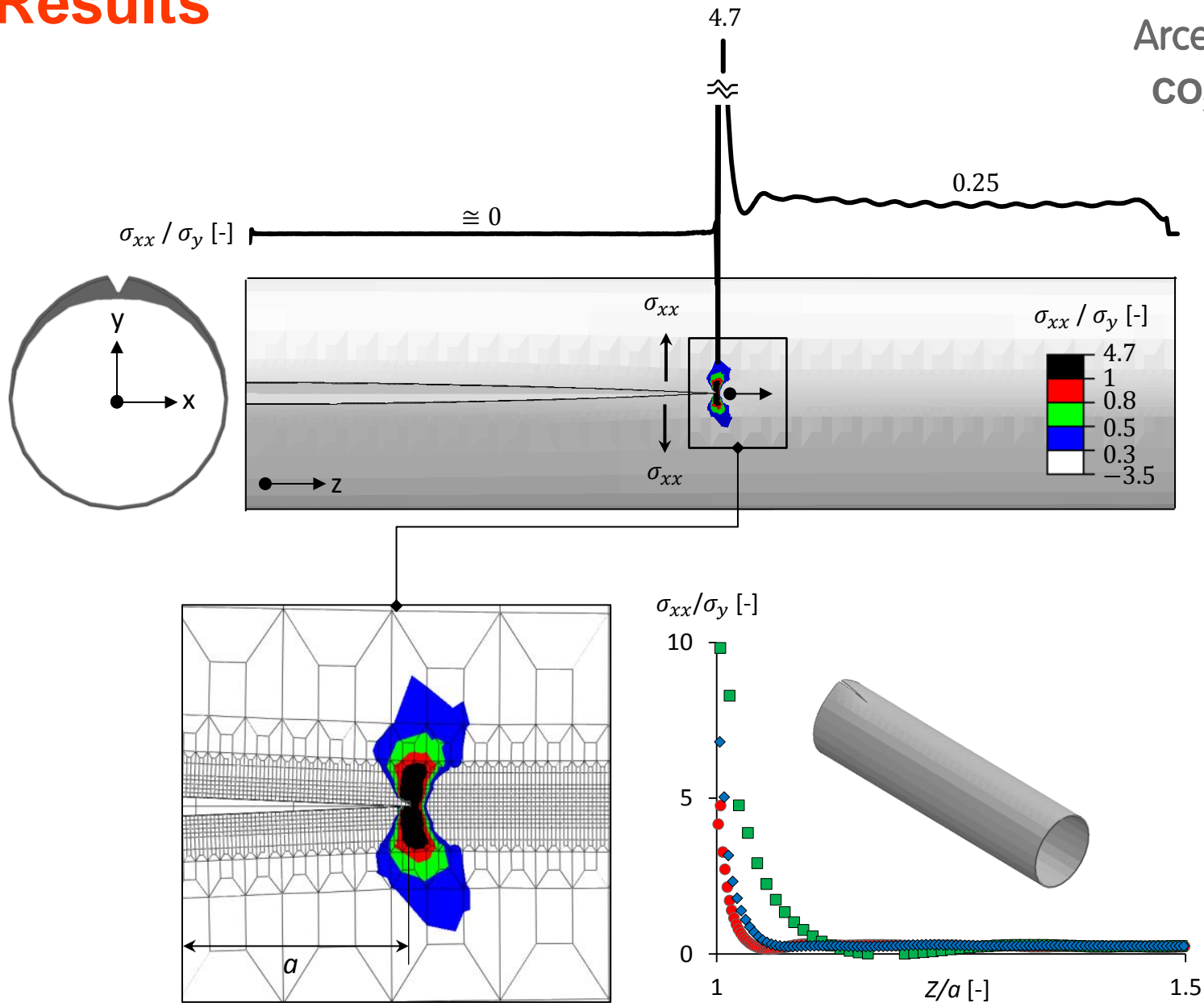
$$C_2(\alpha) = 0.76 - 2.28\alpha + 3.87\alpha^2 - 2.04\alpha^3 + (0.6/(1-\alpha)^2)$$



Coupled fluid/structure model



Results



Verification

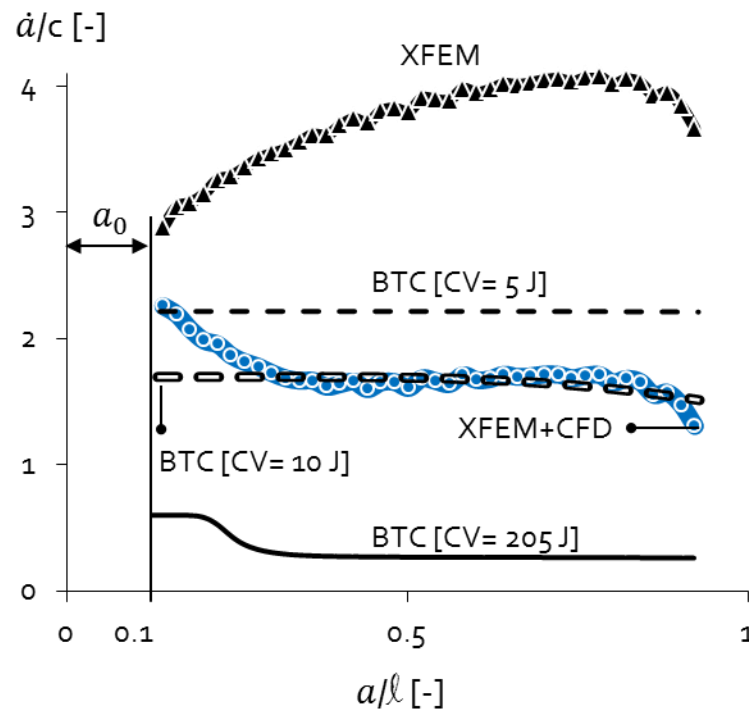
$$\dot{a} = 0.67 \frac{\sigma_f}{\sqrt{J_{DWTT}/A_p}} (P/P_a - 1)^{0.393}$$

Makino et al., 2001

$$P_a = 0.382 \frac{\delta_t}{D} \times \sigma_f \times \cos^{-1} \left(\exp \left(- \frac{3.81 \times 10^7}{\sqrt{D} \delta_t} \times \frac{J_{DWTT}/A_p}{\sigma_f^2} \right) \right)$$

$$J_{DWTT} = 3.29 \delta_t^{1.5} C_V^{0.544}$$

$$\sigma_f = 0.5(\sigma_y + \sigma_u)$$



Acknowledgements and Disclaimer



The research leading to the results described in this presentation has received funding from the European Union 7th Framework Programme FP7-ENERGY-2012-1-2STAGE under grant agreement number 309102.



The presentation reflects only the authors' views and the European Union is not liable for any use that may be made of the information contained therein.

